

FIG. 1

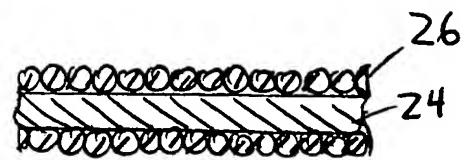


FIG. 2

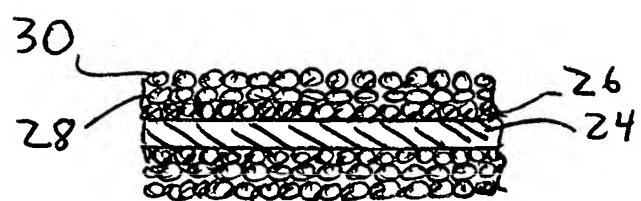


FIG. 3

FIG. 4

ACOUSTIC STRINGS BRONZE

Core Wire Diameter (in hundredths of an inch)	Wrap Wire Diameter (in hundredths of an inch)	String Diameter (in hundredths of an inch)
12	5.5	22
14	5.5	26
15	8	30
15	10	34
15	12	38
16	14	42
17	15	46
18	16	50
19	18	54

FIG. 5

ELECTRIC STRINGS NICKEL

Core Wire Diameter (in hundredths of an inch)	Wrap Wire Diameter (in hundredths of an inch)	String Diameter (in hundredths of an inch)
12	6	22
14	6	26
15	8	30
15	10	34
15	12	38
16	14	42
17	15	46
18	16	50
19	18	54

FIG. 6

String (in hundredths of an inch)	Core (in hundredths of an inch)	Diameter of 1 st Wrap Wire (in hundredths of an inch)	Diameter after 1 st Wrap	Diameter of 2 nd Wrap Wire (in hundredths of an inch)	Diameter after 2 nd Wrap	Diameter of 3 rd Wrap Wire (in hundredths of an inch)
26	15	6	--	--	--	--
30	15	8	--	--	--	--
40	17	12	--	--	--	--
50	17	17	--	--	--	--
55	18	6	30	13	--	--
65	19	9	37	15	--	--
75	19	11	41	18	--	--
85	20	14	48	20	--	--
95	21	6	33	12	57	20
105	22	11	40	14	68	20
115	22	11	46	16	78	20
125	26	12	50	17	84	23
135	26	13	52	19	90	24

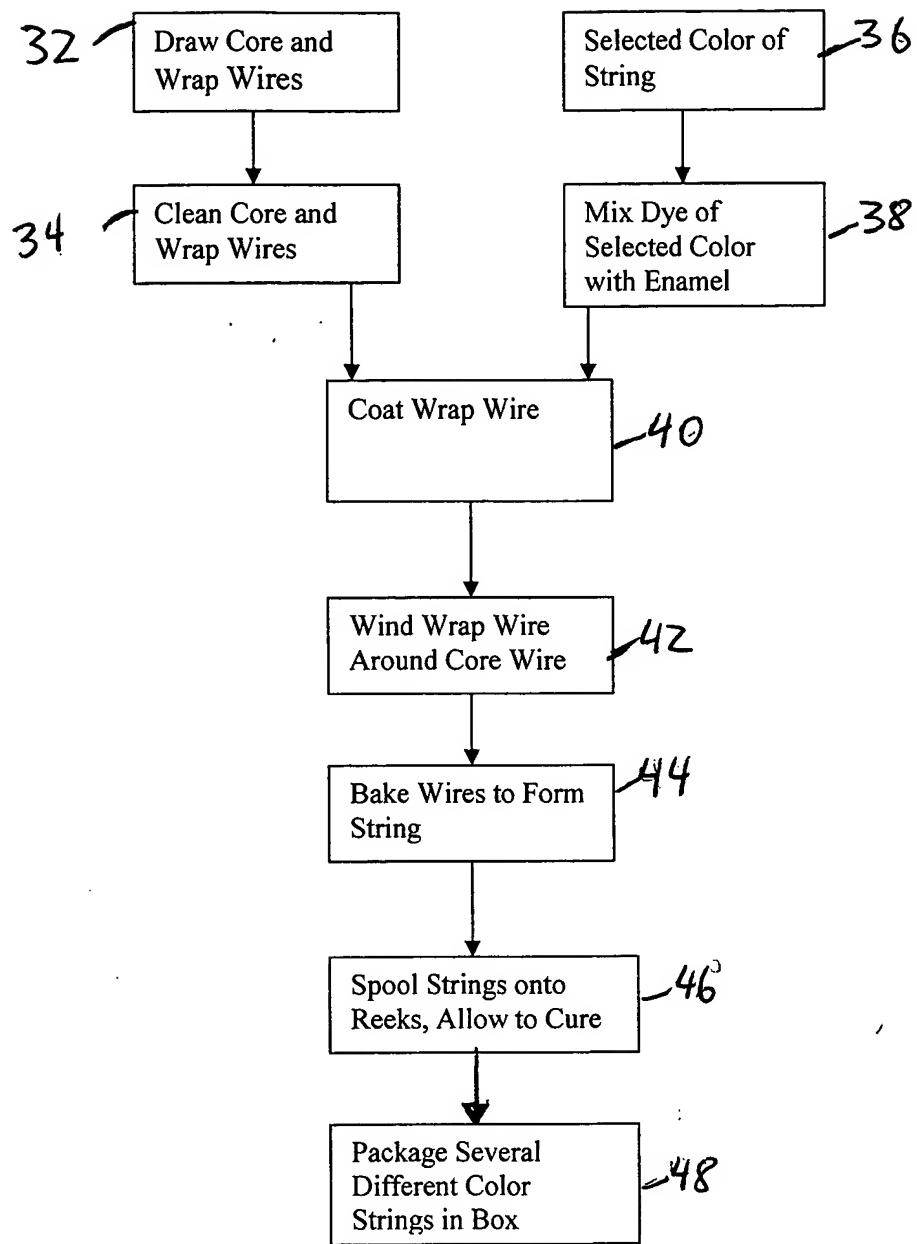


FIG. 7